

CERTIFICATE

The Certification Body
Of TÜV NORD Bulgaria EOOD

certifies that the company

"KENTAUR-IMPEKS" DOOEL
516 br. 1, 1000 Skopje, R. Macedonia

has been verified and recognized
as welding workshop in the product range of

Manufacturing of steel structures

based on the requirements of the standard

EN ISO 3834-2

Certificate-no.: 9020EN0128/18

The range of validity and details of the inspection can be seen in our

Report-no.: 9020R012880

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes
for manufacturing and testing of welded products.

This certificate is valid until

November 2021



Yotov
TÜV NORD Bulgaria EOOD

Plovdiv, 26.11.2018

Scope of the welding activities

Only valid in relation and as an attachment to the certificate EN ISO 3834 Part 2

Manufacturer: "KENTAUR-IMPEKS" DOOEL
Manufact. site: 11 Oktomvri 89, 1300 Kumanovo, R. Macedonia
Cert.-no.: 9020EN0128/18
Date of issue: 26.11.2018

1 Product(s) of the manufacturer

Structural components and steel structures until EXC3 according to EN 1090 – 2

2 Product standards and other standards (see EN ISO 3834-5)

EN ISO 9606 – 1

EN ISO 14732

EN ISO 5817

EN ISO 15614 – 1

3 Material group(s) (acc. to CEN ISO/TR 15608)

Gr. 1.1, 1.2 $R_{eH} \leq 355 \text{ N/mm}^2$

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	Gr. 1.1 $R_{eH} \leq 275 \text{ N/mm}^2$
121 SAW Submerged arc welding, fully mechanized	Gr. 1.1, 1.2 $R_{eH} \leq 355 \text{ N/mm}^2$

5 Responsible welding coordinator

Name	Qualification	Level / Standard
Karadjolovski, Mile	IWE	C – EN ISO 14731
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* The level of knowledge complies with ISO 14731 B, S or C