

Certificate

9020/WM/0128/25 Rev.1

Report No. / Validity remark: 9020/R/0128/25 / 30.01.2025 - 07.02.2028

Quality Requirements for Fusion Welding of Metallic Materials

We hereby confirm, that the manufacturer

"KENTAUR-IMPEX" DOOEL

1, Todor Aleksandrov Str.,

1000 Skopje,

R. N. Macedonia.

has been assessed and recognised on the basis of

БДС EN ISO 3834, part 2

Comprehensive Quality Requirements

The company applies a quality assurance system and has qualified personnel, suitable operational equipment and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Eng. Yulian Balabanov

Plovdiv, 18.02.2025



Accredited Certification Body

TÜV NORD Bulgaria EOOD

13, Nayden Gerov, Plovdiv, Bulgaria

<https://www.tuv-nord.com/bg/bg/home/>

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Scope of the Certificate

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Manufacturing Site(s):

8a, Zheleznichka St., 1300 Kumanovo, R. N. Macedonia

Product(s) of the Manufacturer:

Manufacturing of steel structures

Product Standard(s) and other Standards (see БДC EN ISO 3834-5):

БДC EN 1090-2
БДC EN ISO 9606 – 1,
БДC EN ISO 5817,
БДC EN ISO 15614 – 1.

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 ReH ≤ 355 MPa
121 SAW Submerged arc welding, fully mechanized	1.1, 1.2 ReH ≤ 355 MPa

Responsible Welding Supervisor(s)

Name	Qualification	Area of Responsibility / Degree of Knowledge *
Atanasovski, Antonio	IWE	Responsible welding coordinator, C

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.

Revision 0 dated 17.02.2025 is replaced by this Revision 1.